## **Amendments to the Claims:**

The following claims will replace all prior versions of the claims in this application (in the unlikely event that no claims follow herein, the previously pending claims will remain):

- 1. (Original) A composition comprising, as pre-mixture ingredients,
  - (i) at least one free radical curable component;
  - (ii) at least one cationically curable component;
  - (iii) at least one free radical photoinitiator selected from the group consisting of benzophenones; and
  - (iv) at least one other free radical photoinitiator not selected from the group consisting of benzophenones.
- 2. (Original) The composition according to claim 1, wherein said at least one photoinitiator is benzophenone.
- 3. (Currently amended) The composition according to any one of claims 1-2 claim 1, wherein said at least one other photoinitiator is 1-hydroxycyclohexyl phenyl ketone.
- 4. (Currently amended) The composition according to any one of claims 1-3 claim 1, wherein the weight ratio of said at least one photoinitiator to said at least one other photoinitiator is less than 0.50.
- 5. (Currently amended) The composition according to any one of claims 1-3 claim 1, wherein the weight ratio of said at least one photoinitiator to said at least one other photoinitiator is less than 0.05.
- 6. (Currently amended) The composition according to any one of claims 1-5 claim 1, wherein the weight ratio of said at least one photoinitiator to said at least one other photoinitiator is at least 0.01.
- 7. (Currently amended) The composition according to any one of claims 1-6 claim 1, wherein said at least one cationically curable component includes a cycloaliphatic diepoxide.

- 8. (Currently amended) The composition according to any one of claims 1-7 claim 1, wherein said at least one cationically curable component includes an oxetane compound.
- 9. (Currently amended) The composition according to any one of claims 1-8 claim 1, wherein said at least one free radical curable component includes a (meth)acrylate functional pentaerythritol derivative.
- 10. (Currently amended) The composition according to claim 9, wherein said pentaerythritol derivative is monohydroxy dipentaerythritol pentaerylate.
- 11. (Currently amended) The composition according to any one of claims 1–10 claim 1, wherein said at least one free radical curable component includes a (meth)acrylate-functional neopentylglycol derivative.
- 12. (Currently amended) The composition according to any one of claims 1-11 claim 1, wherein said composition comprises a polyol.
- 13. (Original) The composition according to claim 12, wherein said polyol is a polyether polyol.
- 14. (Original) The composition according to claim 12, wherein said polyol is a polyester polyol.
- 15. (Currently amended) The composition according to any one of claims 12 14 claim 12, wherein said hydroxy-functional component polyol has a molecular weight in the range of 200-2500 g/mol.
- 16. (Currently amended) The composition according to any one of claims 1-15 claim 1, wherein said composition comprises less than 1.5 wt%, relative to the total weight of said composition, of said at least one photoinitiator.

'Application of John A. Lawton

Serial No.: 10/617,362

Page 4

17. (Currently amended) The composition according to any one of claims 1-15 claim 1, wherein said composition comprises less than 0.5wt%, relative to the total weight of said composition, of said at least one photoinitiator.

- 18. (Currently amended) The composition according to any one of claims 1-17 claim 1, wherein said composition comprises, relative to the total weight of said composition, 5-35 wt% of said at least one free radical curable component.
- 19. (Currently amended) The composition according to any one of claims 1-18 claim 1, wherein said composition comprises, relative to the total weight of said composition, 45-90 wt% of said at least one cationically curable component.
- 20. (Currently amended) The composition according to any one of claims 1-19 claim 1, wherein said composition comprises at least 5 wt% of a hydroxy-functional component.
- 21. (Original) The composition according to claim 20, wherein said hydroxy-functional component is absent epoxy groups, oxetane groups, and free radical curable groups.
- 22. (Currently amended) The composition according to any one of claims 1-21 claim 1, wherein said composition has an E10 number of less than 60 mJ/cm<sup>2</sup>.
- 23. (Original) A composition comprising, as pre-mixture ingredients,
  - (i) at least one free radical curable component; and
  - (ii) 0.01 to less than 0.50 wt% of a free radical photoinitiator selected from the group consisting of benzophenones.
- 24. (Currently amended) A process for forming a three-dimensional object comprising rapid prototyping the composition according to any one of claims 1-23 claim 1.
- 25. (Currently amended) An article obtainable obtained by the process of claim 24.

· 'Application of John A. Lawton

Serial No.: 10/617,362

Page 5

26. (Original) A process for improving the color stability of an article formed at least in part by curing a composition, wherein the process comprises including a photoinitiator selected from the group of benzophenones in the composition prior to cure.

27. (Original) The process of claim 26, wherein said composition comprises at least one other photoinitiator not selected from the group consisting of benzophenones.